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## AL

SOLDER FEED STATION

## AL / SOLDER FEED STATION

AL-2A /1A /9A
CONTROL UNIT


0008745
SOLDER REEL STAND


POWER CORD


CL9885
TIPS CLEANING STAND

CL6217
BRUSH


MANUAL


S0354
SPONGE


MANUAL


## HEAT MANAGEMENT

JBC stations intelligently manage the tool tip temperature:

Work mode: Lift tool from the stand and the tool tip heats up to the selected temperature.

Sleep mode: When the tool is in the stand, the temperature reduces (preset sleep temperature is $180^{\circ} \mathrm{C} / 360^{\circ} \mathrm{F}$ ).

Hibernation mode: After longer periods of
 inactivity (pre-set to 30 minutes), the power is cut off and the tool cools down to room temperature.

Heat management increases tip life which reduces cost of ownership.

## INSTALLATION

## AL / SOLDER FEED STATION

## REEL STAND ASSEMBLY



## GUIDE SET ASSEMBLY


3. Take the solder wire from the reel until the guide tube start.
4. Close the dragging mechanism


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5. Connect the handpiece to the station and switch it on. With the handpiece out of the stand, press the WIRE LOAD key till the solder leaves by the end of the guide tube.


## CLUTCH REGULATION

A. Adjust the dragging strength to allow the forwarding of the solder wire and to avoid stall and or clogging situations when any cause arises
B. Tighten the dragging mechanism


## CONTROL SCREEN



There are 4 tool status:
USE (Use). The tool is ready to work.
STD (Stand). The tool is placed in the stand but still not in the sleep mode.
SLP (Sleep). The tool is in the sleep mode in the stand, its temperature has dropped till the sleep temperature.
OL. The power circuit is overheated. The power is temporarily not supplied.

(1) After 4 seconds without pushing buttons, initial screen will be displayed.

## PARAMETERS MODIFICATION OF THE TOOL AND THE STATION

To enter into this mode, you must hold the SELECT key for 3 seconds


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## TECHNICAL SPECIFICATIONS

- Temperature selection from $90^{\circ} \mathrm{C}\left(190^{\circ} \mathrm{F}\right)$ to $450^{\circ} \mathrm{C}\left(840^{\circ} \mathrm{F}\right)( \pm 5 \%)$
- Power: 130W
- Safety transformer, mains separator and double isolation, with temperature protection fuse
- AL-2A 230V 50/60Hz. Input fuse: 1A. Output: 23.5 V
- AL-1A 120V 50/60Hz. Input fuse: 2A. Output: 23.5 V
- AL-9A 100V 50/60Hz. Input fuse: 2A. Output: 23.5 V
- Total weight: $5.8 \mathrm{~kg}(12.9 \mathrm{lb})$
- Complies with CE standards on electrical safety, electromagnetic compatibility and ESD protected housing "skin effect"
- RoHS compliant
- Equipotential connector and the tool tip are connected to station mains ground supply for ESD protection

This product should not be
thrown in the garbage.

WARRANTY
JBC's 2 years warranty guarantees this equipment against all manufacturing defects, covering the replacement of defective parts and all necessary labour.
Warranty does not cover product wear due to use or mis-use.
In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased enclosing this fully filled in, sheet.

SERIAL N ${ }^{\circ}$

STAMP OF DEALER

## DATE OF PURCHASE

