



# **AL**SOLDER FEED STATION

# **AL / SOLDER FEED STATION**

AL-2A /1A /9A **CONTROL UNIT** 





0008745 SOLDER REEL STAND



**POWER CORD** 



AL250-A SOLDERING FEED IRON



PRE ASSEMBLED:

0002401 GUIDE SET (Ø0,9-Ø1mm solder wire)



**OPTIONAL GUIDE SETS** (NOT SUPPLIED): 0002399 Ø0,4-Ø0,5mm

0002402 Ø0.6-Ø0.8mm 0002843 Ø1,1-Ø1,5mm

C250403 CARTRIDGE



**BRUSH** 



**TIPS CLEANING STAND** 

CL9885

MANUAL



CL6217



MANUAL



S0354 SPONGE



MANUAL





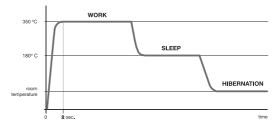
### **HEAT MANAGEMENT**

JBC stations intelligently manage the tool tip temperature:

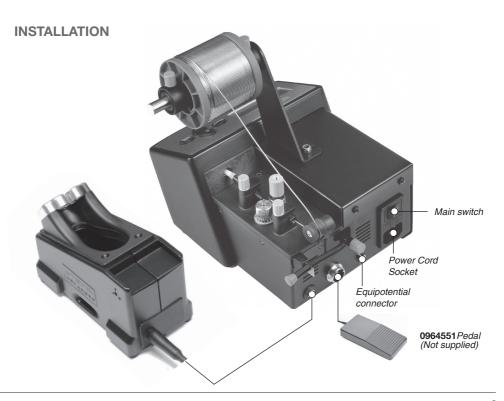
**Work mode:** Lift tool from the stand and the tool tip heats up to the selected temperature.

**Sleep mode:** When the tool is in the stand, the temperature reduces (preset sleep temperature is 180°C / 360°F).

**Hibernation mode:** After longer periods of inactivity (pre-set to 30 minutes), the power is cut off and the tool cools down to room temperature.

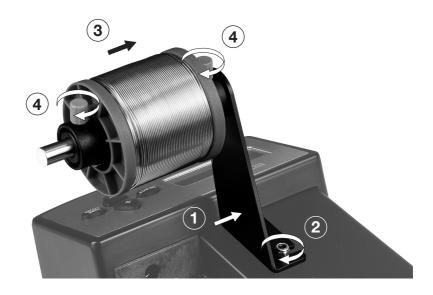


Heat management increases tip life which reduces cost of ownership.

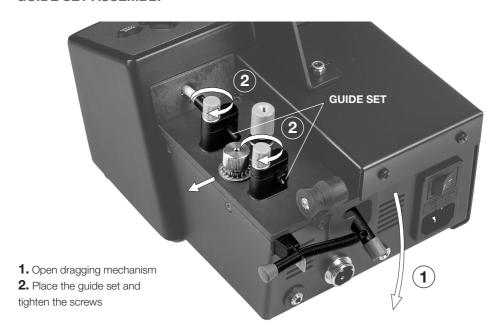


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## **REEL STAND ASSEMBLY**

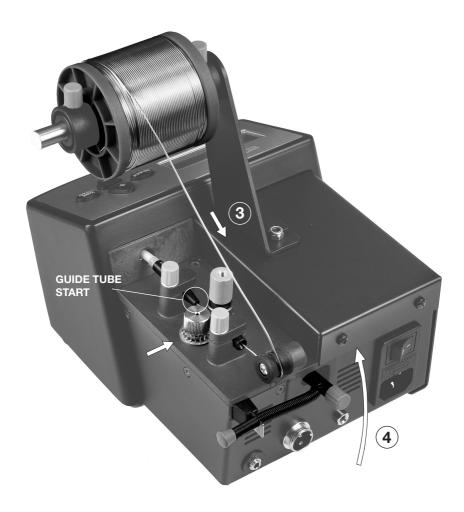


# **GUIDE SET ASSEMBLY**



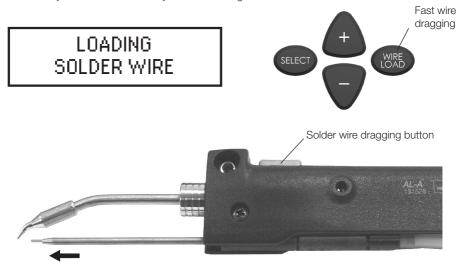


- **3.** Take the solder wire from the reel until the guide tube start.
- **4.** Close the dragging mechanism

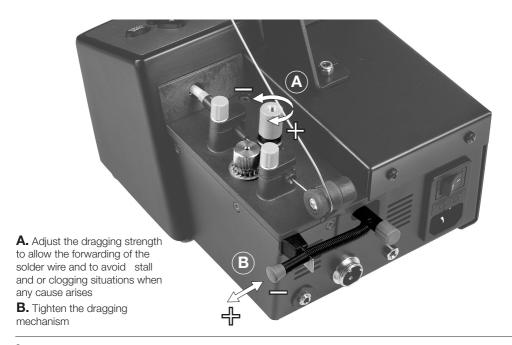


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**5.** Connect the handpiece to the station and switch it on. With the handpiece out of the stand, press the WIRE LOAD key till the solder leaves by the end of the guide tube.

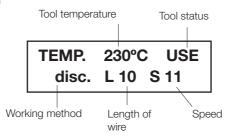


## **CLUTCH REGULATION**





#### **CONTROL SCREEN**



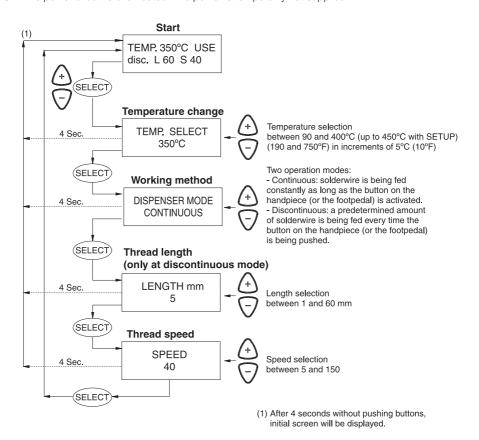
There are 4 tool status:

USE (Use). The tool is ready to work.

STD (Stand). The tool is placed in the stand but still not in the sleep mode.

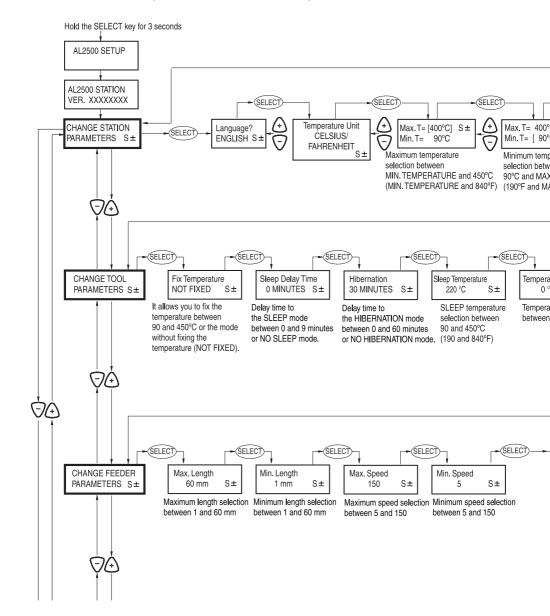
SLP (Sleep). The tool is in the sleep mode in the stand, its temperature has dropped till the sleep temperature.

**OL**. The power circuit is overheated. The power is temporarily not supplied.



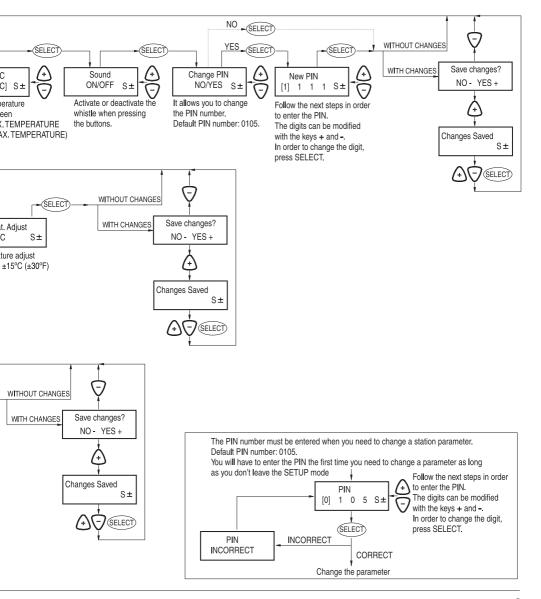
## PARAMETERS MODIFICATION OF THE TOOL AND THE STATION

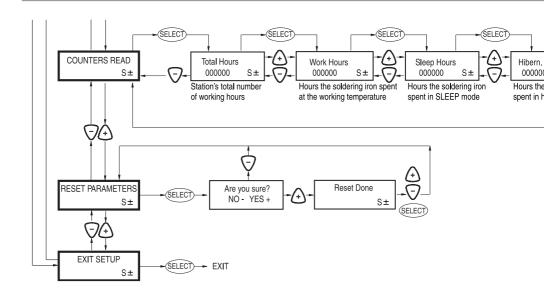
To enter into this mode, you must hold the SELECT key for 3 seconds



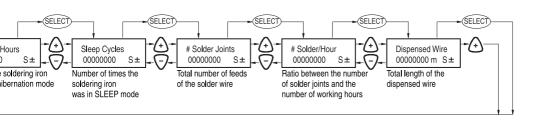
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### **TECHNICAL SPECIFICATIONS**

- Temperature selection from 90°C (190°F) to 450°C (840°F) (±5%)
- Power: 130W
- Safety transformer, mains separator and double isolation, with temperature protection fuse
- AL-2A 230V 50/60Hz. Input fuse: 1A. Output: 23.5V
  AL-1A 120V 50/60Hz. Input fuse: 2A. Output: 23.5V
  AL-9A 100V 50/60Hz. Input fuse: 2A. Output: 23.5V
- Total weight: 5.8 kg (12.9 lb)
- Complies with CE standards on electrical safety, electromagnetic compatibility and ESD protected housing "skin effect"
- RoHS compliant
- Equipotential connector and the tool tip are connected to station mains ground supply for ESD protection



This product should not be thrown in the garbage.



#### WARRANTY

JBC's 2 years warranty guarantees this equipment against all manufacturing defects, covering the replacement of defective parts and all necessary labour.

Warranty does not cover product wear due to use or mis-use.

In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased enclosing this fully filled in, sheet.

SERIAL Nº		
STAMP OF DEALER		
DATE OF PURCHASE		