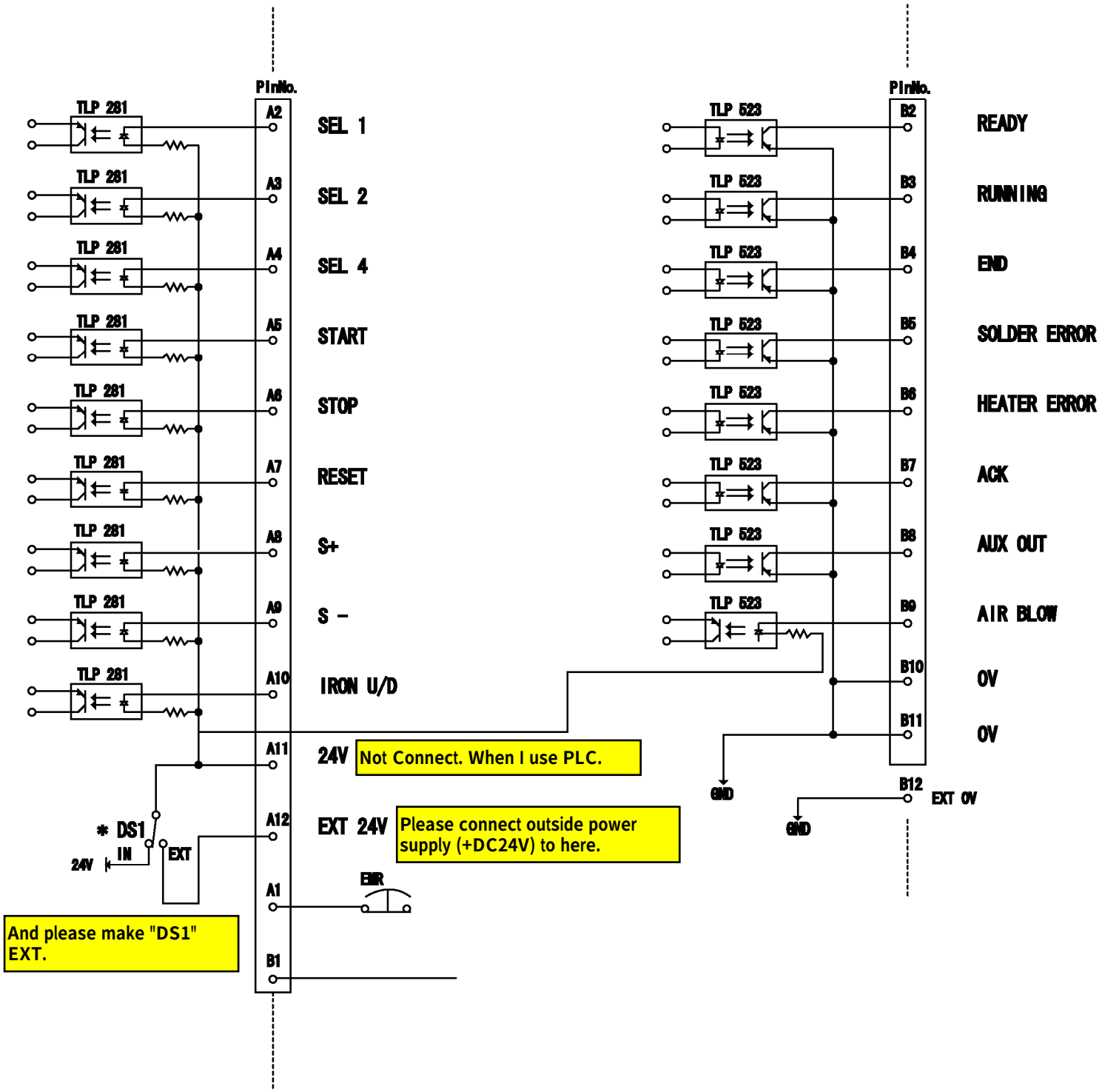
Pin No.
TLP 281
A2
SEL 1
TLP 281
A3
SEL 2
TLP 281
A4
SEL 4
TLP 281
A5
START
TLP 281
A6
STOP
TLP 281
A7
RESET
TLP 281
A8
S+
TLP 281
A9
S -
TLP 281
A10
IRON U/D
A11
24V
Not Connect. When I use PLC.
* DS1
24V
IN
EXT
A12
EXT 24V
Please connect outside power supply (+DC24V) to here.
EMR
A1
And please make "DS1" EXT.
B1
Pin No.
TLP 523
B2
READY
TLP 523
B3
RUNNING
TLP 523
B4
END
TLP 523
B5
SOLDER ERROR
TLP 523
B6
HEATER ERROR
TLP 523
B7
ACK
TLP 523
B8
AUX OUT
TLP 523
B9
AIR BLOW
B10
0V
B11
0V
GND
B12
EXT 0V
GND